

P-04

818 8389111

SEP-08-99 04:51 PM FORE\_MACHINE

		ASSEMBLY NO.
2-040-295 NUT	ON FROM	204-040-100 PINION
2-040-294 NUT	ON FROM	204-040-290 RACE

1. BREAK SHARP EDGES .015 APPROX  
NOTES:

T101368  
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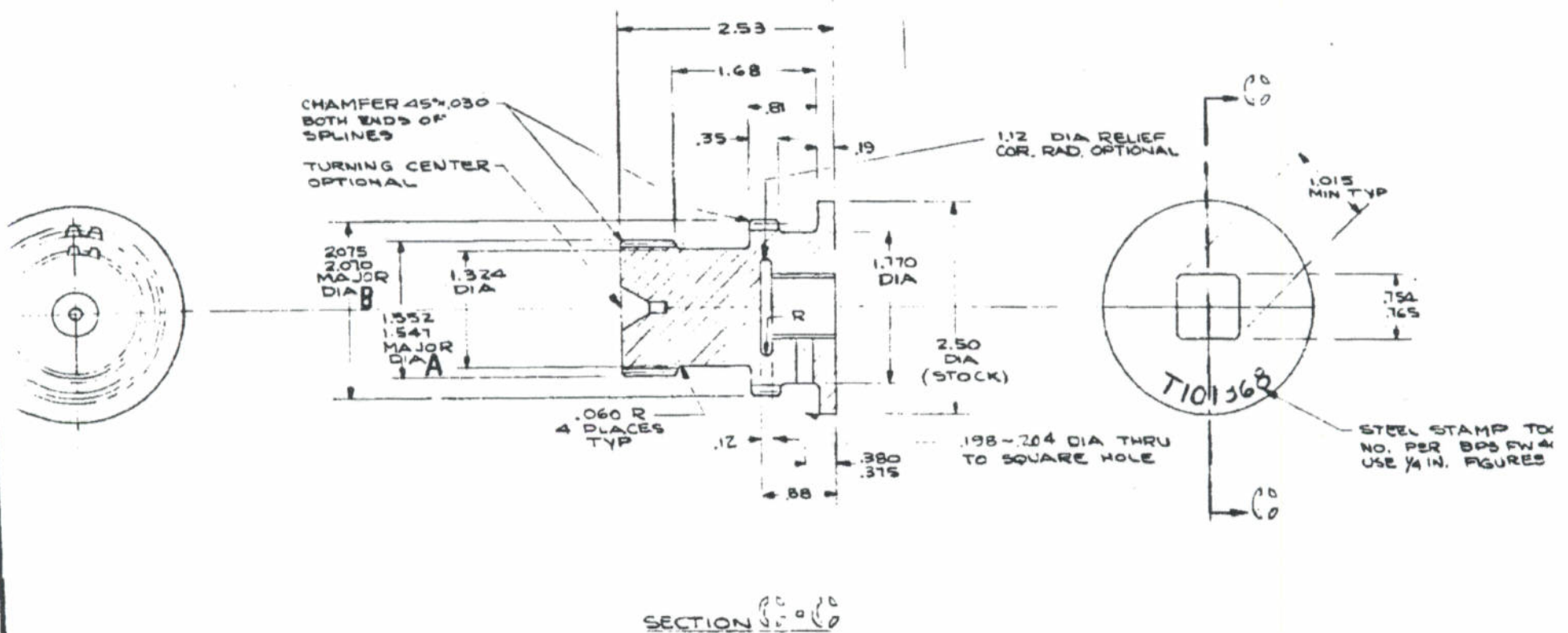
T101368	WRENCH	AISI 4130 STEEL ROD	COND 0.9 2 1/2	2.0 W-180 Fc CBI	541
PART NUMBER	PART NAME	MATERIAL	QTY SPEC	THICK	WELN 1074
LIST OF MATERIAL					
		NAME	QTY	TITLE	
		1 MAJOR	1	WRENCH,	
		1 MAJOR	1	EXTERNAL SPLINE,	
		1	1	INPUT DRIVE,	
		1	1	TRANS	
		1	1	BELL	
		1	1	T101368	
QASH	NEXT ASSY	REQ IN	WELN	SPS	FILE
NO	APPLICATION	QTY	REQ	SCALE	NOTES

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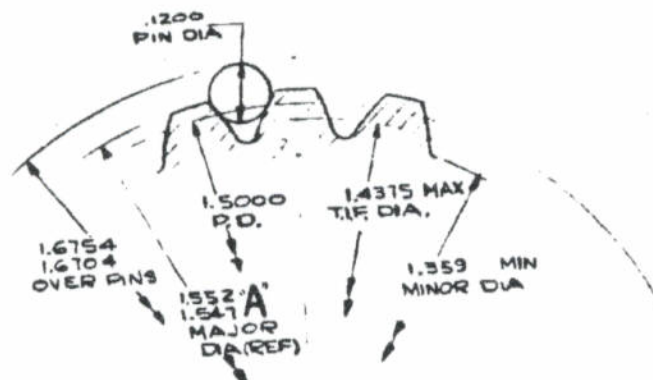
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REVISIONS		
SYM	DESCRIPTION	DATE APPROVAL D
A	REMOVED 1/4 REGMTS	11-4-58





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DETAIL SPLINE  
FLAT OR FILLET ROOT - OPTIONAL: SIDE FIT  
SCALE: 5 X SIZE

NUMBER OF TEETH — 24  
DIAMETRAL PITCH — 6/32  
PRESSURE ANGLE — 30°

CIRCULAR PITCH — .1963  
BASE ORCLE DIA — 1.2990